

Structural Insulated Panel Envelope Inspection

RESNET

Orlando 2013



Content

- History
- Types of Panels
- Standard Details
- Mechanical systems
- Leaks & Failures
- Retrofit Panels
- Installation and Training

History of SIPs

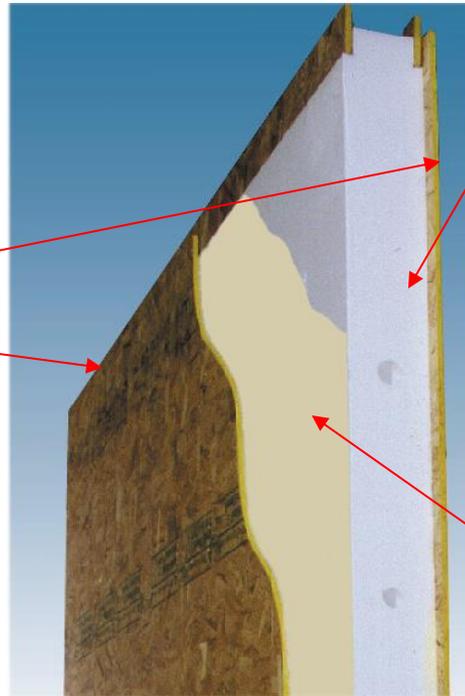
Forest Product Labs-1935
Alden B. Dow – 1950
Timber Framing
SIPA- 1980
OSB Jumbo skins
CNC fabrication
Green Revolution



Anatomy of a SIP

Facings

OSB
Metal
Concrete
finish cladding
Mag Oxide



Rigid Insulation

Expanded Polystyrene (EPS)
or polyurethane (PU) or
Extruded polystyrene (XPS)
or
Wheat Straw

Structural Adhesive

2-part water based
moisture cured Urethane
Hot Melt poly-vinyl

The Envelope

Roof



Floors



Walls



Modern Manufacturing



Every industry has a leader...

Hundegger PBA



SIPA





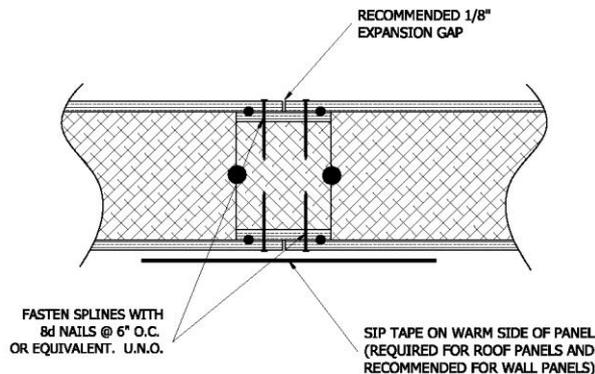
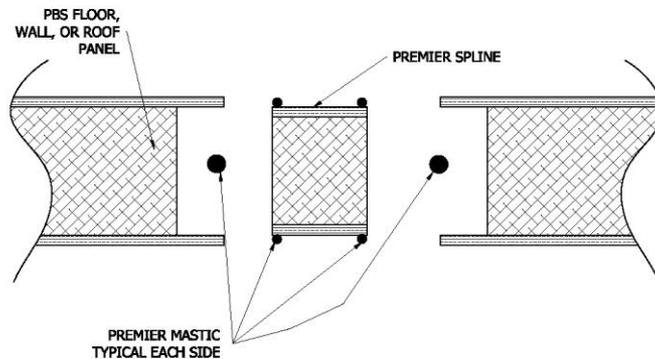
Timber Frame



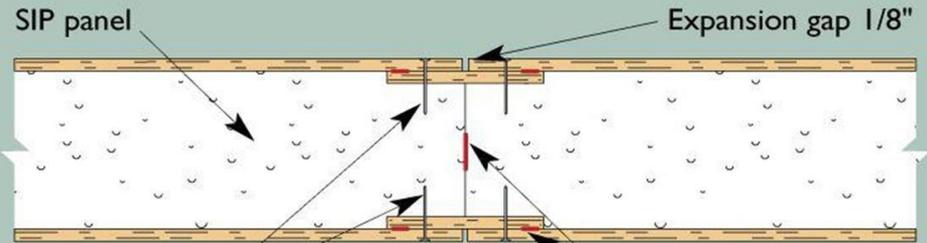
EPS(Neopor) vs. XPS vs. PU

- R-Value
- Compressive Strength (Density: lb per Cu Ft)
- Perm ratings
- Available sizes and thickness

OSB/Plywood Spline Connection

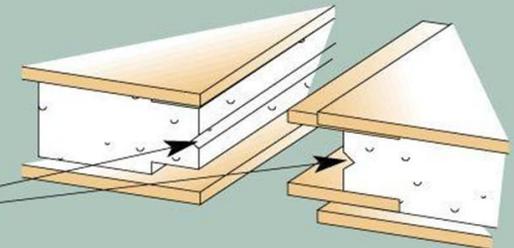


SURFACE SPLINE CONNECTION



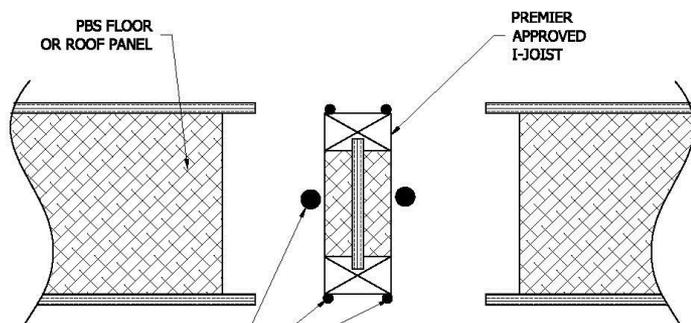
Use nails per manufacturers recommendations for size and spacing

Chase for expanded foam sealant



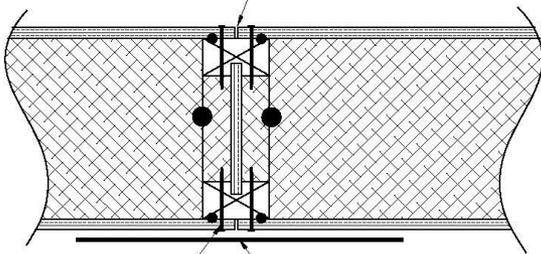
Areas of continuous sealant indicated in **RED**

Lumber/EWP Spline Connection



PREMIER MASTIC TYPICAL EACH SIDE

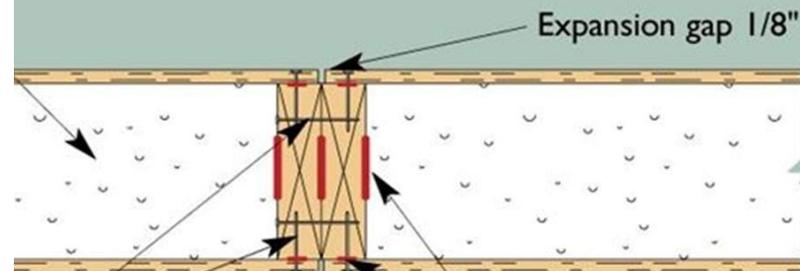
RECOMMENDED 1/8" EXPANSION GAP



FASTEN SPLINES WITH 8d NAILS @ 6" O.C. OR EQUIVALENT EACH SIDE. U.N.O.

SIP TAPE ON WARM SIDE OF PANEL (REQUIRED FOR ROOF PANELS AND RECOMMENDED FOR WALL PANELS)

SPLINE CONNECTION



rs
tions
spacing.

continuous sealant indicated in **RED**



Parallel Heat Transfer Paths



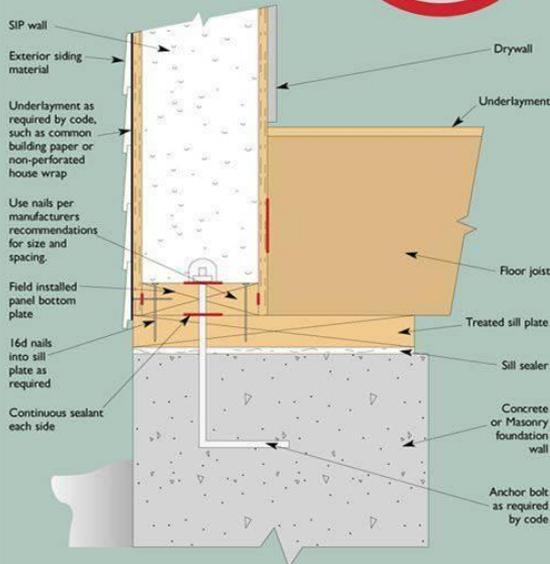
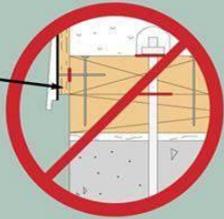
	Wall	Framing		
Inside Air Film	0.8240	0.8240	0.0000	0.0000
Gyp board	0.4500	0.4500	0.0000	0.0000
OSB	0.5700	0.5700	0.0000	0.0000
Cavity ins/Frm	0.0000	0.0000	0.0000	0.0000
EPS Foam Core	14.0000	4.3750	0.0000	0.0000
OSB	0.5700	0.5700	0.0000	0.0000
Ext Finish	0.9400	0.9400	0.0000	0.0000
Outside Air Film	0.2760	0.2760	0.0000	0.0000
Relative Area	0.9082	0.0918	0.0000	0.0000



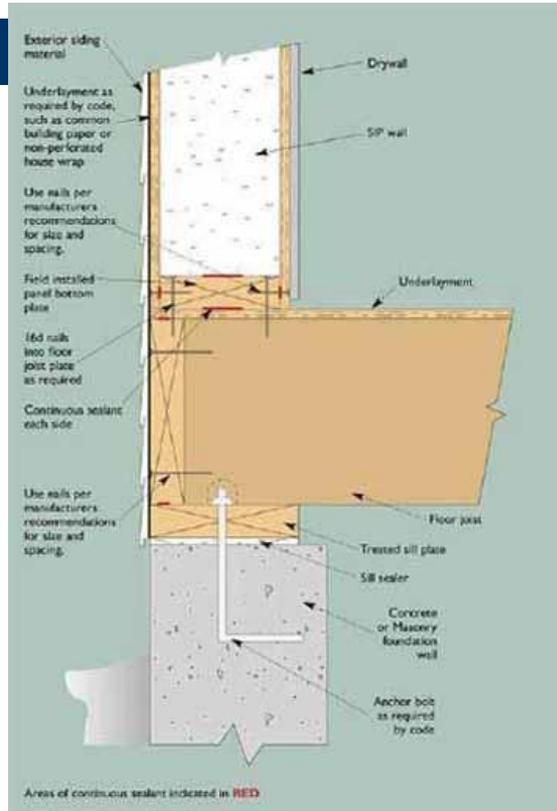
Wall to Floor Connection

Be sure outside skin is supported by sill plate.

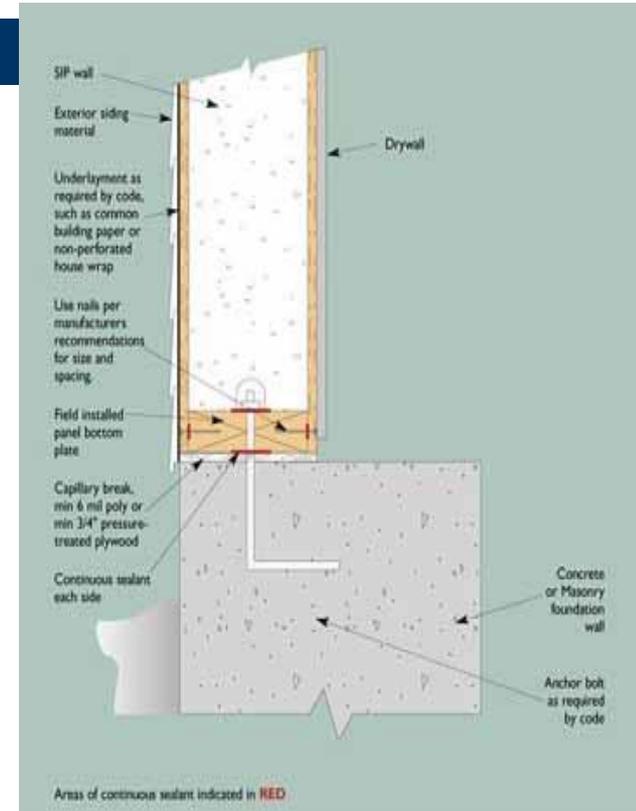
Hold bottom plate back from edge of floor system 7/16" to allow full bearing of SIP OSB skins.



Areas of continuous sealant indicated in RED



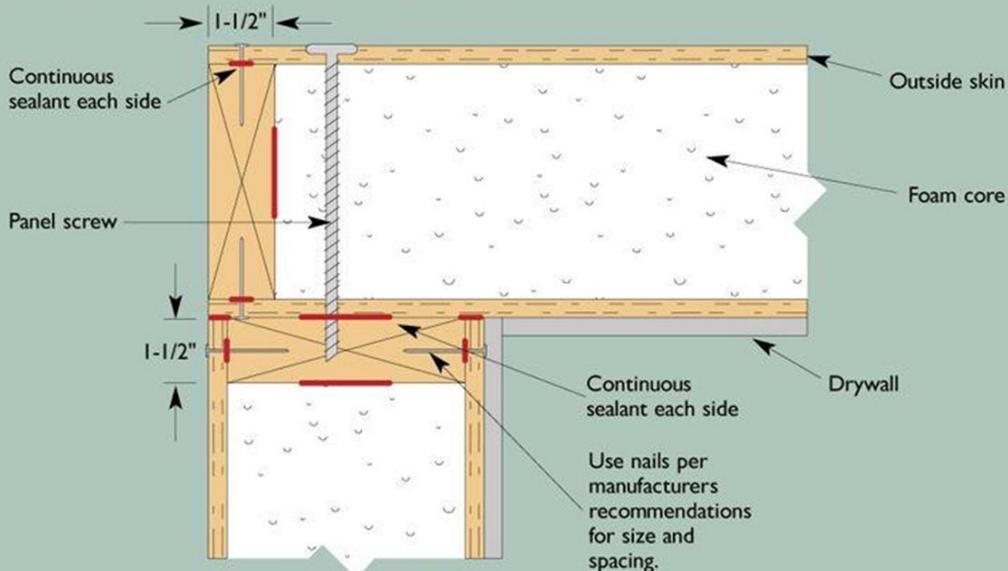
Areas of continuous sealant indicated in RED



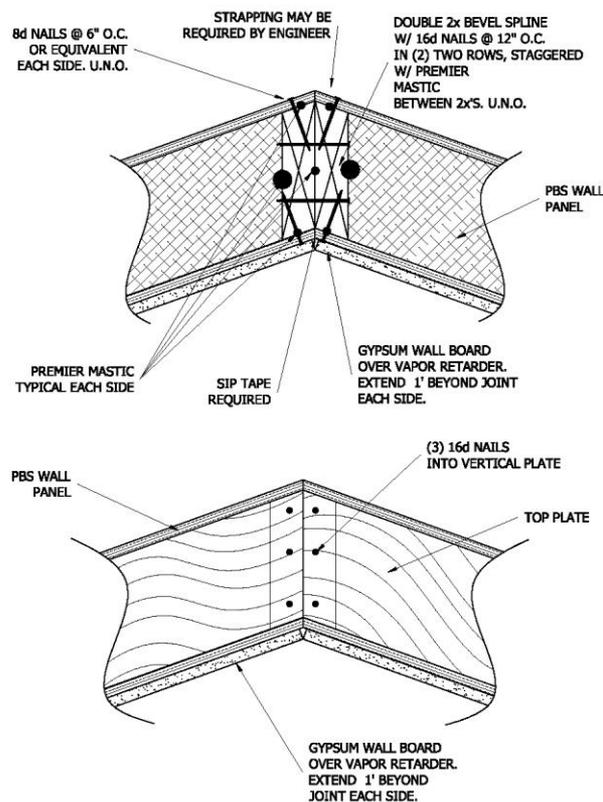
Areas of continuous sealant indicated in RED

Wall Corner Connections

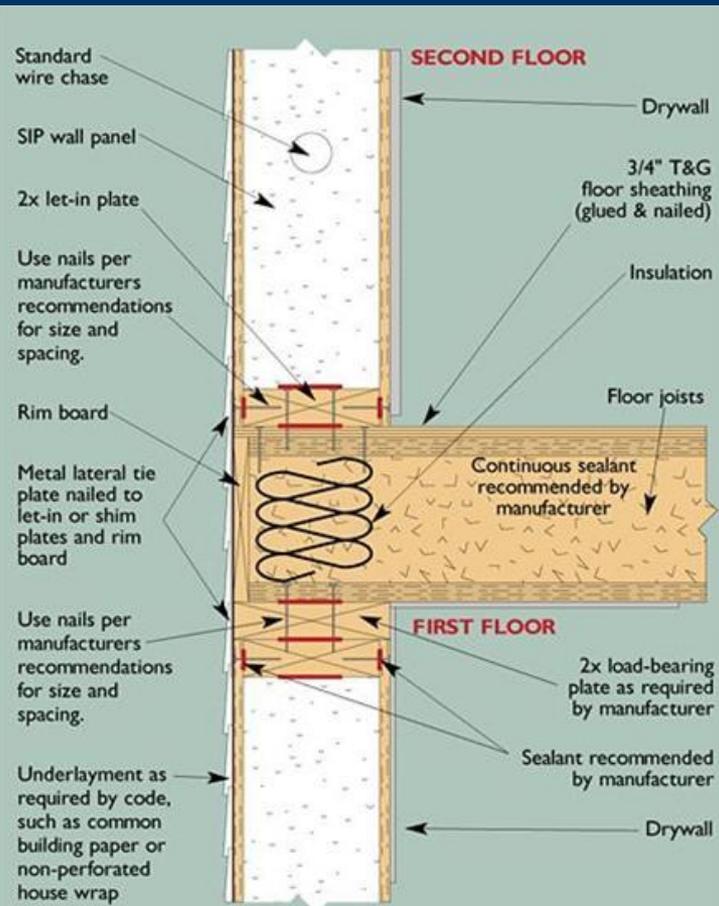
WALL-TO-WALL & WALL-TO-ROOF PANEL CONNECTION



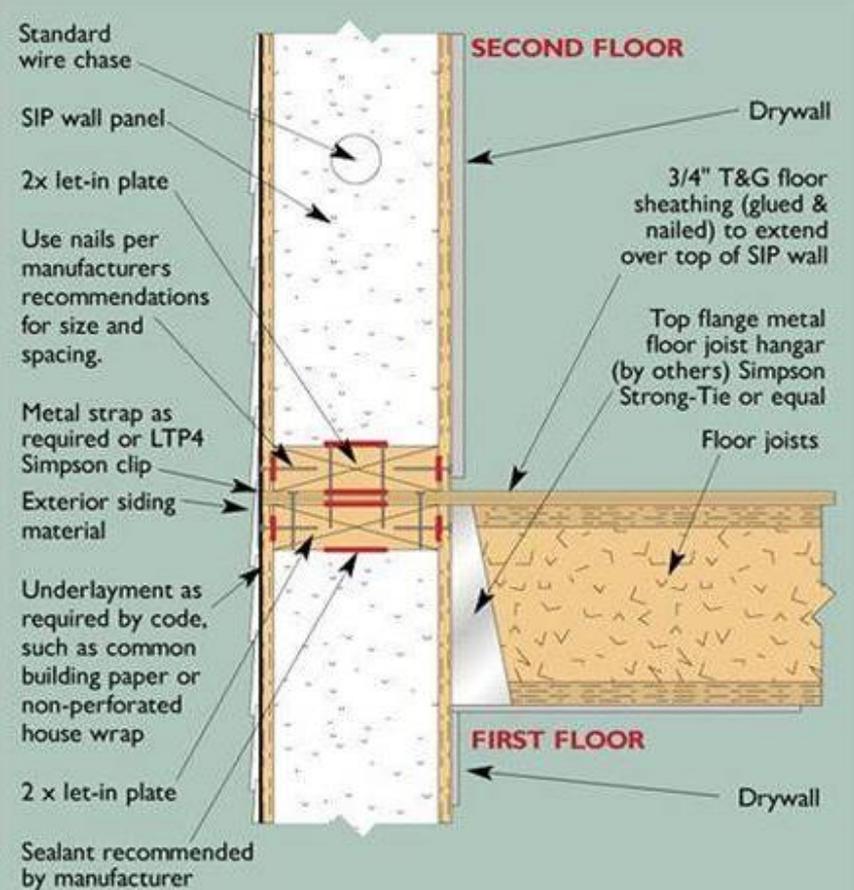
Areas of continuous sealant indicated in **RED**



Second Floor Details

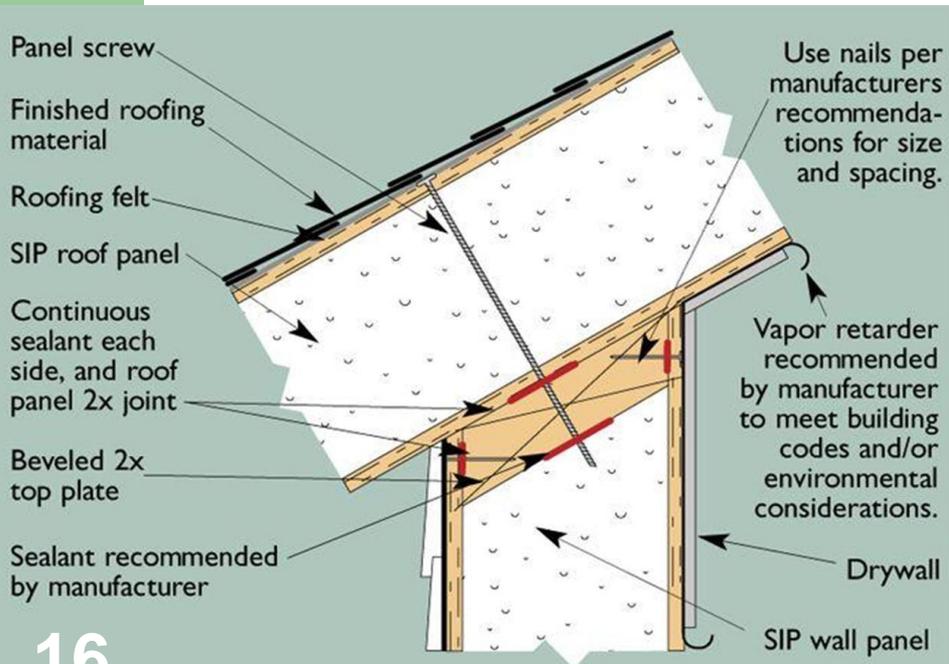


Areas of continuous sealant indicated in **RED**

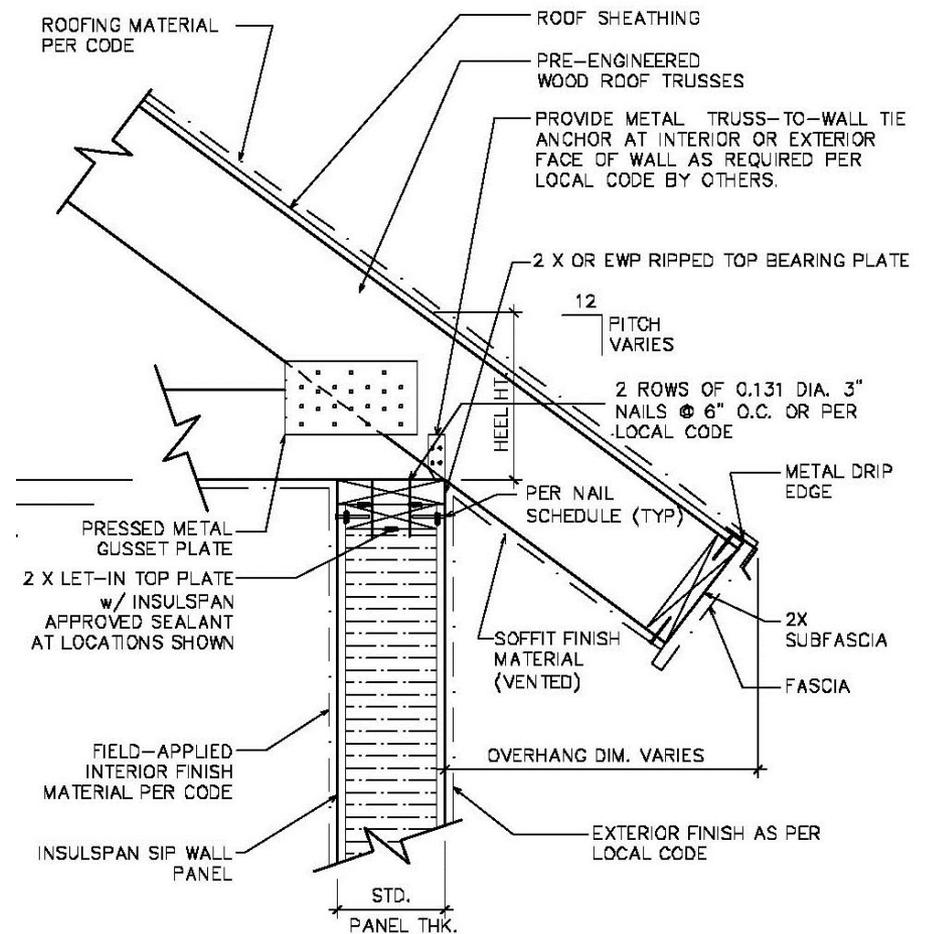
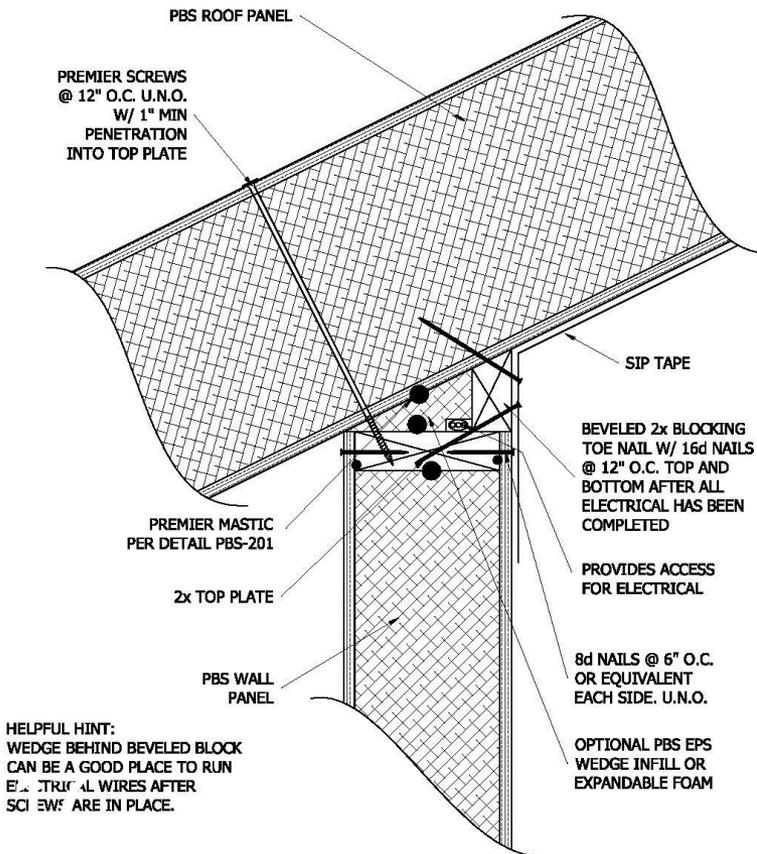


Areas of continuous sealant indicated in **RED**

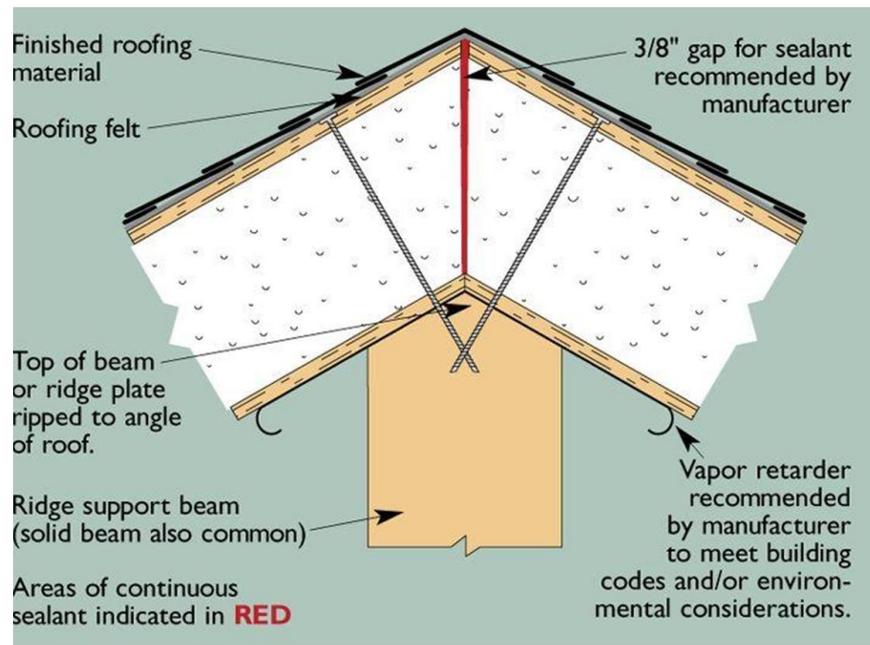
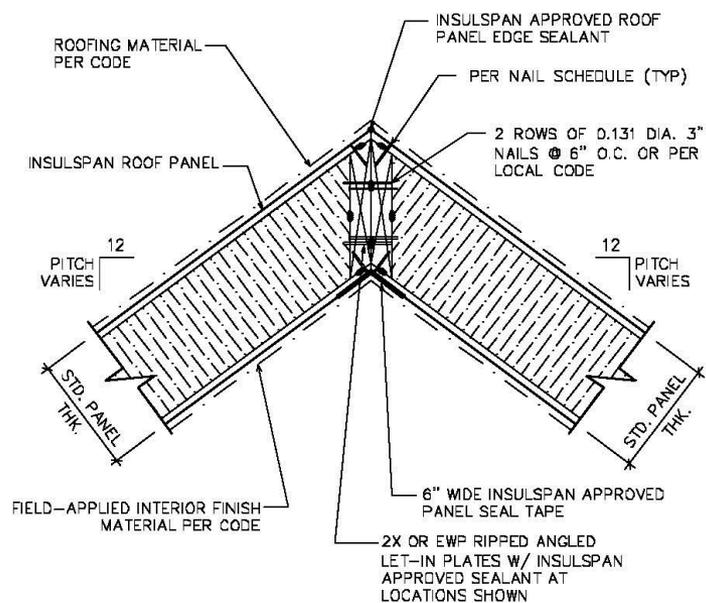
Bevel Cut Top of Wall



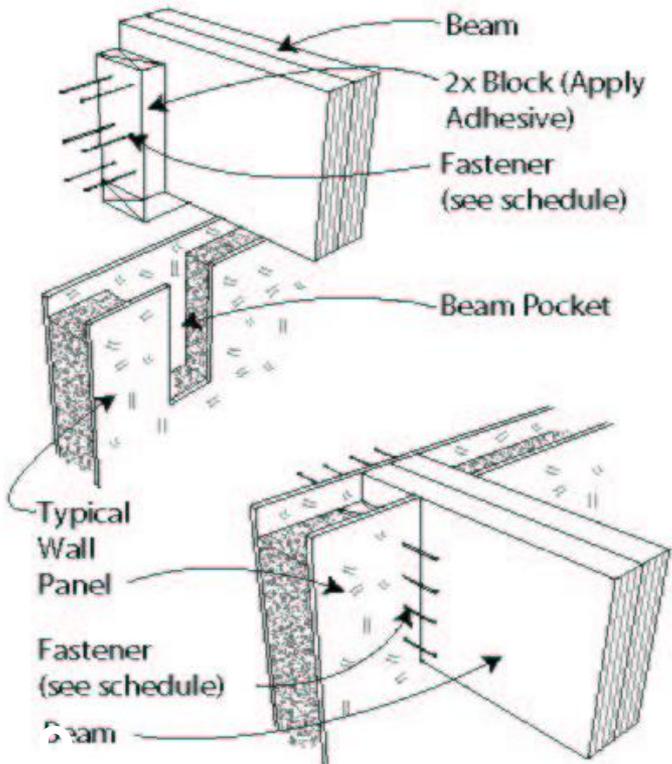
Square Cut Top of Wall



Ridge Details

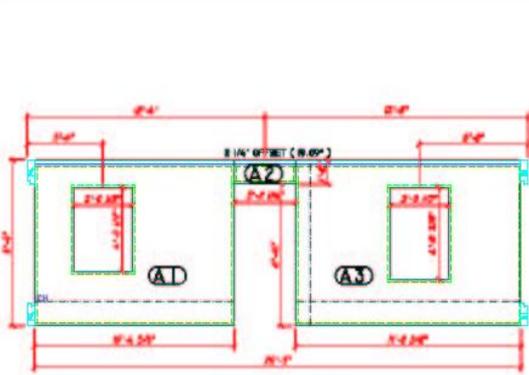


Beam Pockets – No Posts

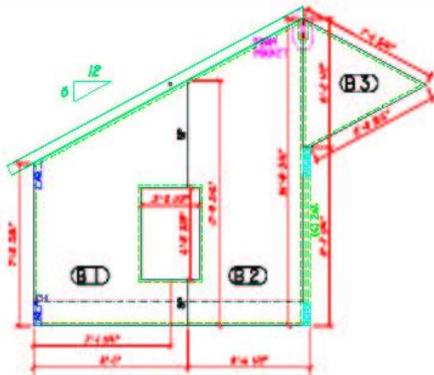


5" Wide Beam (Oak or Douglas Fir)
= 1750 lbs

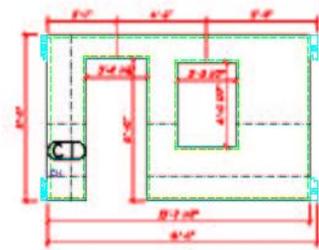
7" Wide Beam (Oak or Douglas Fir)
= 2450 lbs



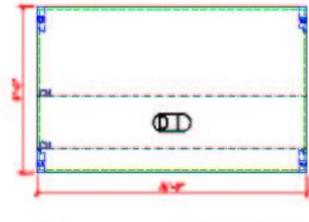
PANEL GROUP A
SCALE: 3/16" = 1'-0"



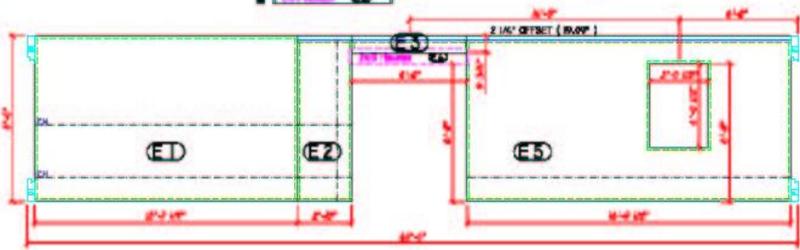
PANEL GROUP B
SCALE: 3/16" = 1'-0"



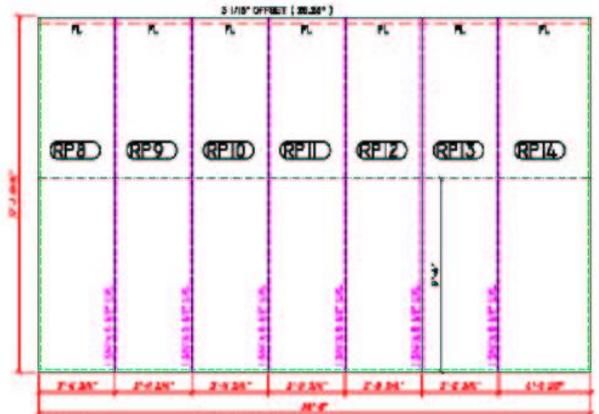
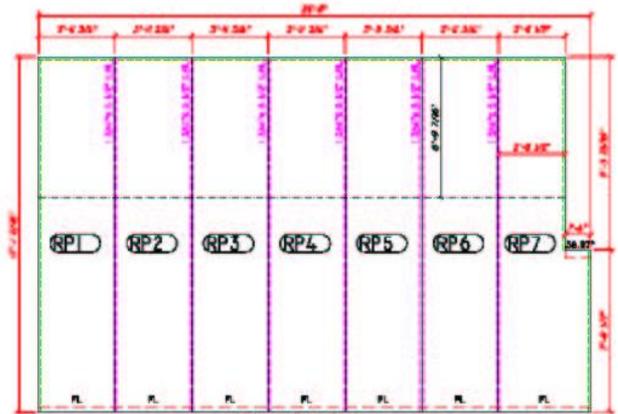
PANEL GROUP C
SCALE: 3/16" = 1'-0"



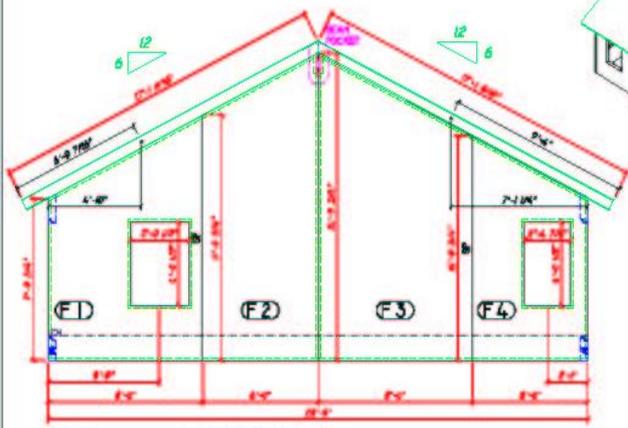
PANEL GROUP D
SCALE: 3/16" = 1'-0"



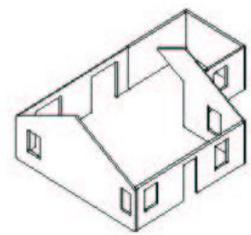
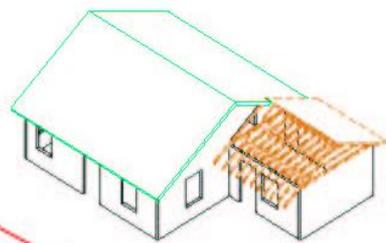
PANEL GROUP E
SCALE: 3/16" = 1'-0"



ROOF PANEL GROUP
SCALE: 3/16" = 1'-0"



PANEL GROUP F
SCALE: 3/16" = 1'-0"



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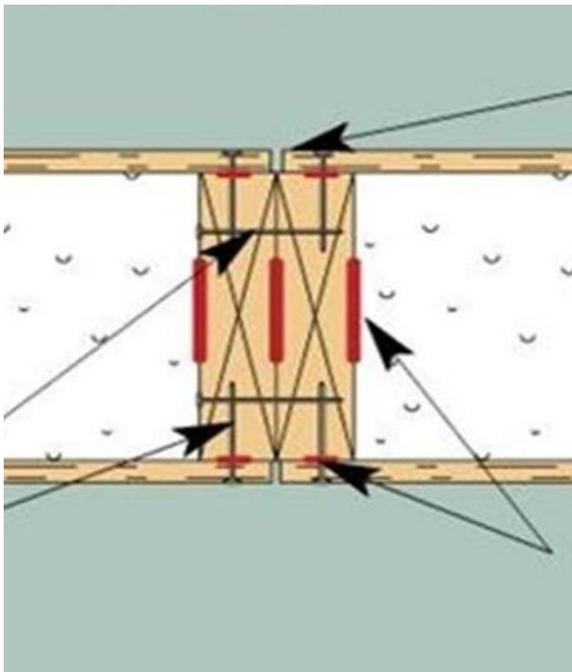
Williams Innow Suite
Lynch Station, VA



CONTACT PERSON: KEVIN K.
DRAWN BY: Spiller J.
ISSUE DATE: 02/09/06
02/15/06
- - - -
- + - -
- + - -
- + - -
PW JOB # 5-185
GU JOB # 5128
P-2
SHEET

Sealing the SIP system

SIP Mastic



Sealing the SIP system

Single component and two-component expanding foams



Sealing the SIP system



Gaskets and tape

Sealing the SIP system

SIP tape



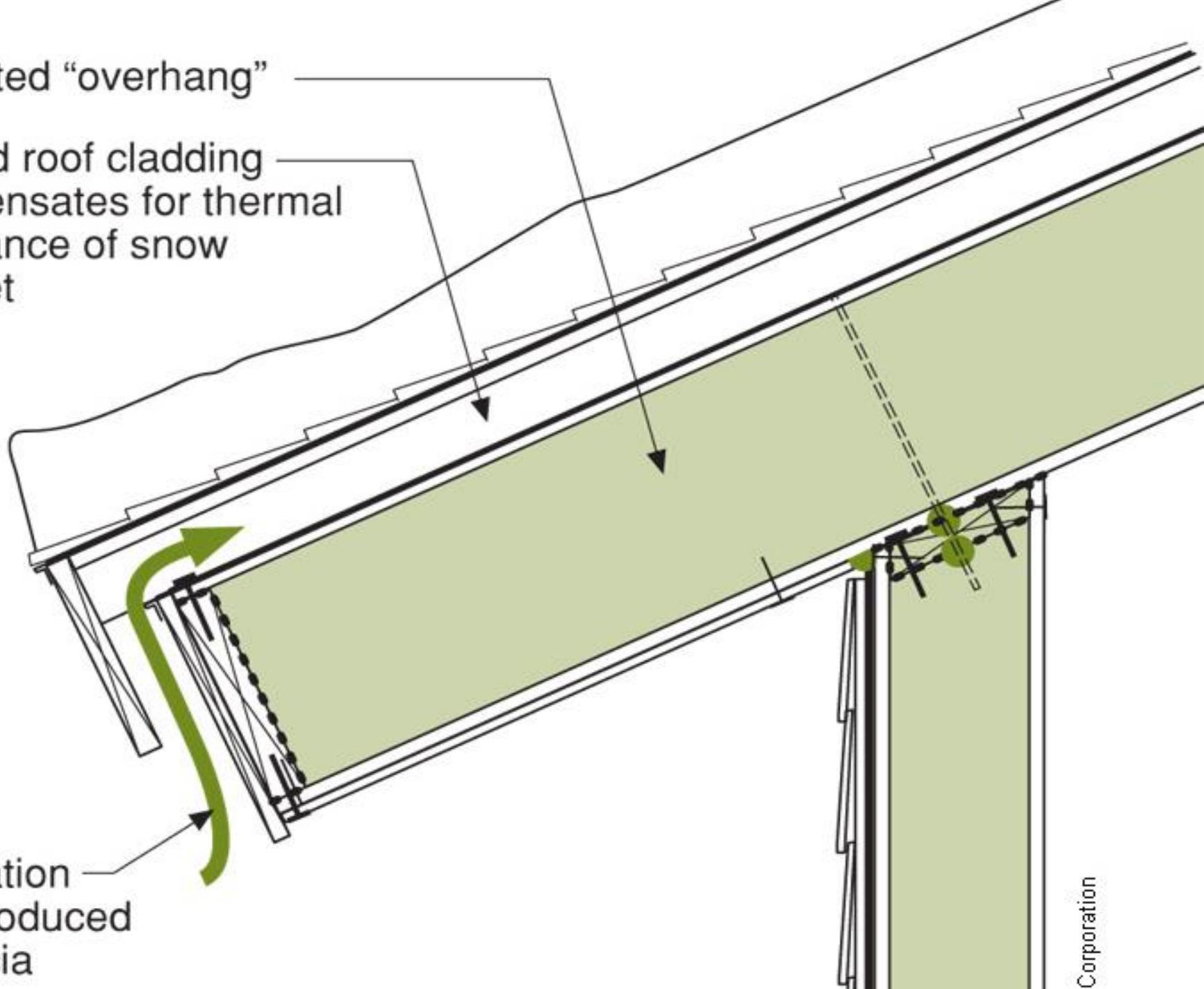


Back-Ventilate
Increase the
capacity to DRY!

Insulated "overhang"

Vented roof cladding compensates for thermal resistance of snow blanket

Ventilation air introduced at fascia



Cold Roof VS. Dry Roof



HRV vs. ERV

Mandatory use with some manufacturers

Tied to warranty



Mechanical Systems



Train the Trades!

How to penetrate the envelope and how to seal it!





**Planning
VS. Not**

Electrical Chases



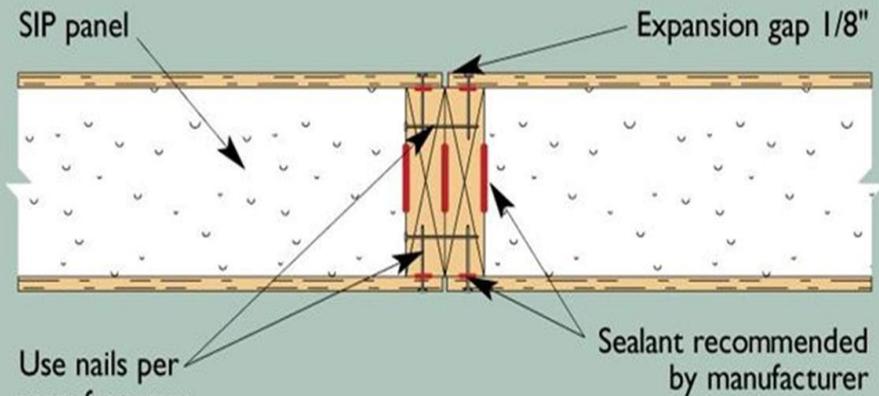
Where does the envelope leak?

- Floor system
- Windows
- Wall to roof connection
- Ridge

Expected tightness?

Sealed joint?

LUMBER SPLINE CONNECTION



Areas of continuous sealant indicated in **RED**

Joints



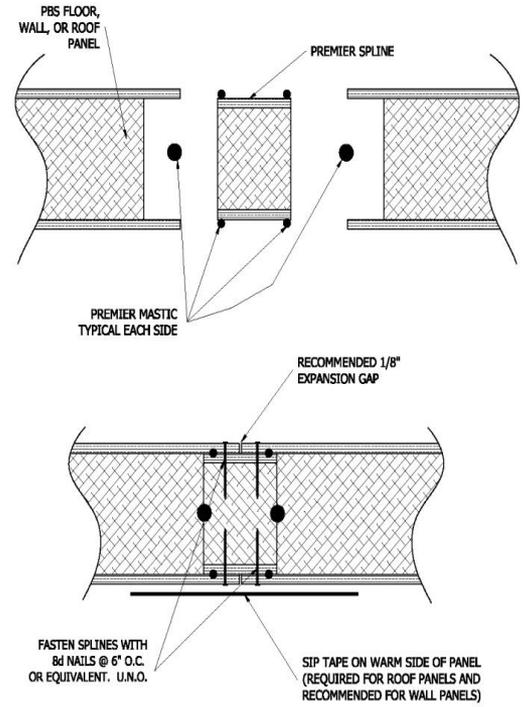
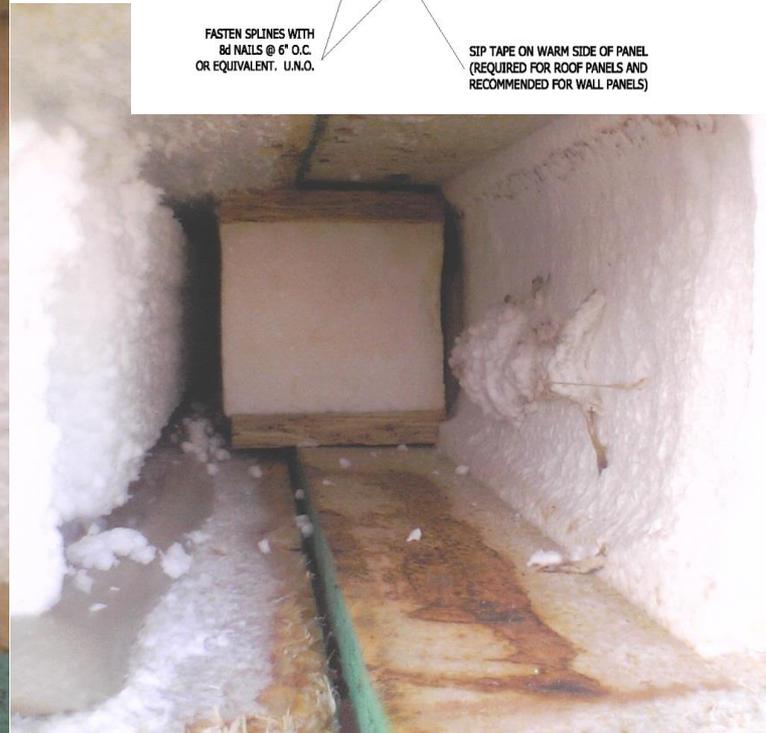
Properly sealed at panel joint



Single spline joint without any seal

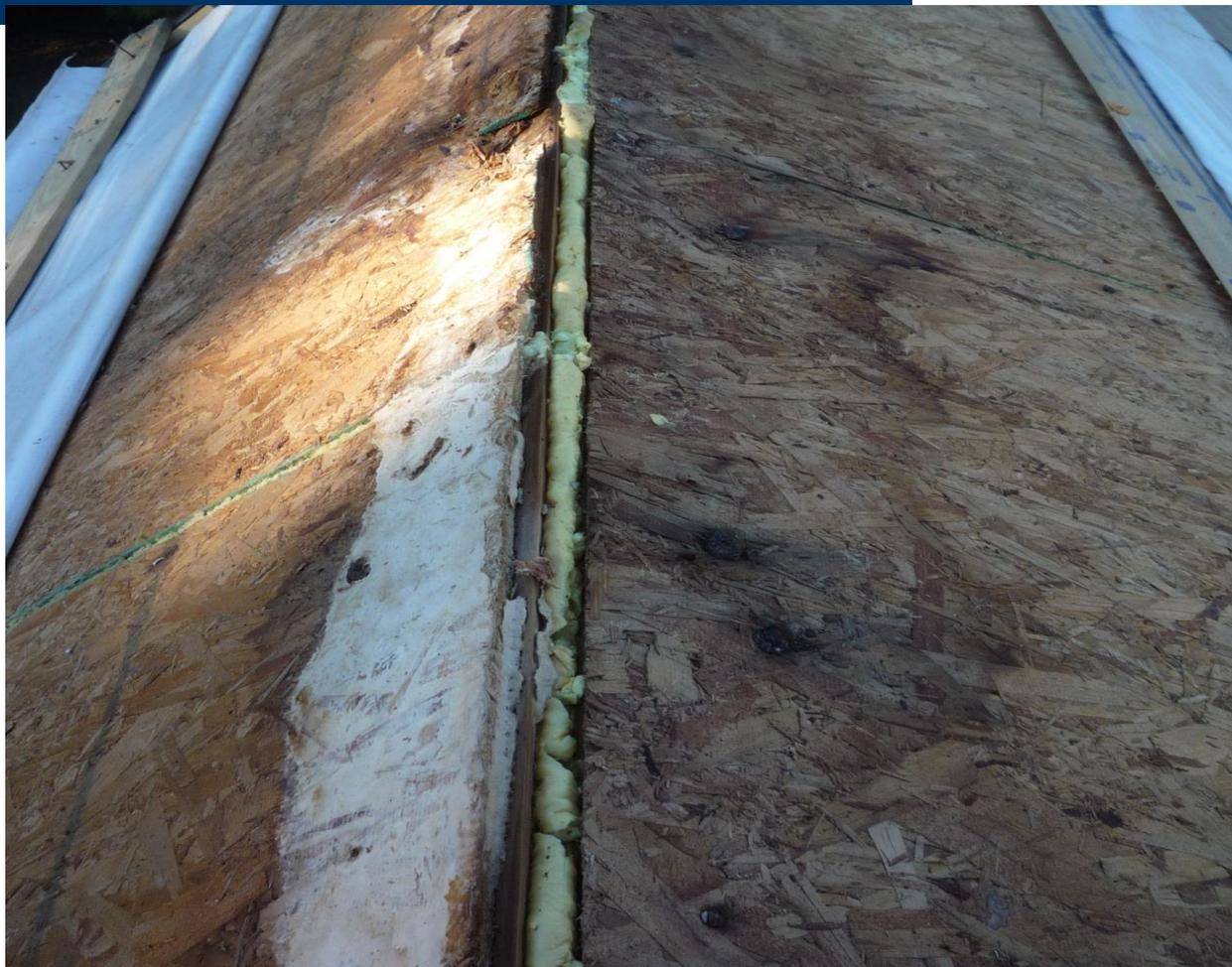
Block Spline joint





Ridge Joint

Stack Effect
meet
Dew Point



Retrofit Insulated Panels





Installation

90% of SIP failures are installation specific

Specification of properly trained Installers

Not a DIY System



Builder Training



Structural Insulated Panel Association

OR

SIPschool

Registered
Builder Program

Training:

1. Classroom
2. Field
3. Demonstrated Performance
< 2ach@50

Questions

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